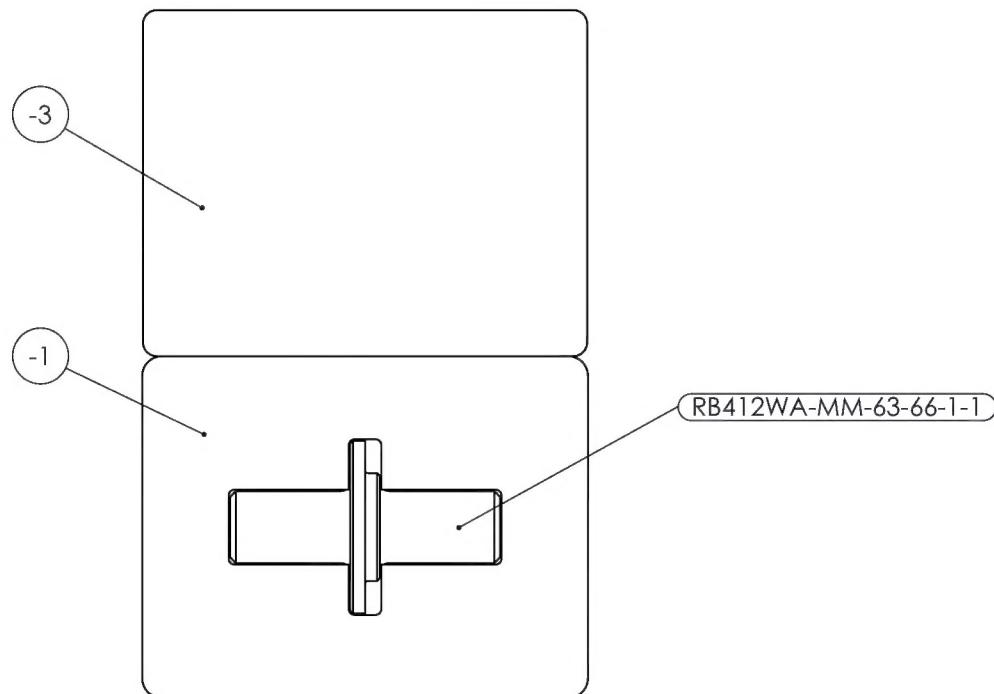


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	10/10/2016	DPD	JAG



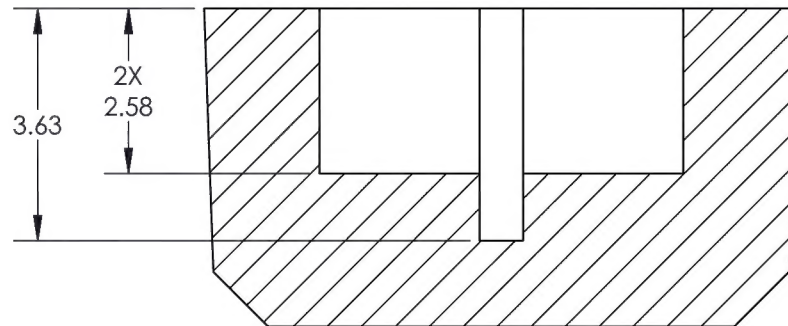
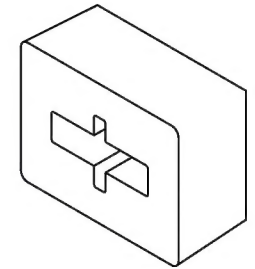
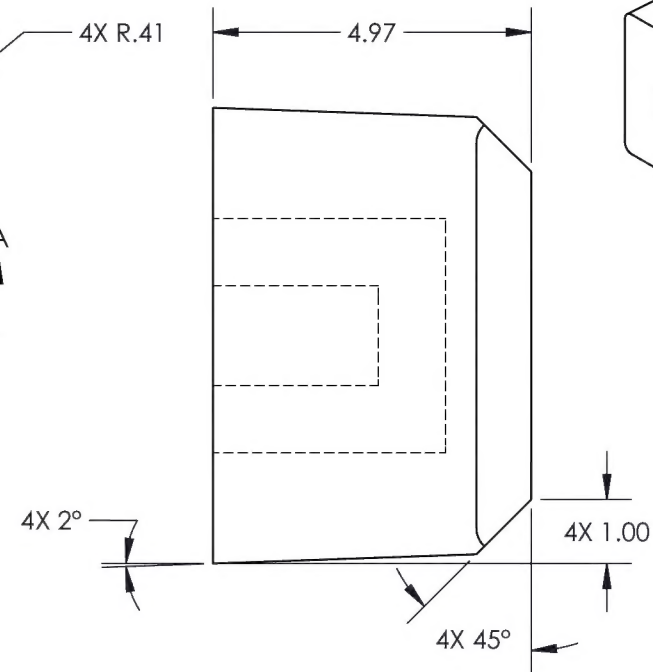
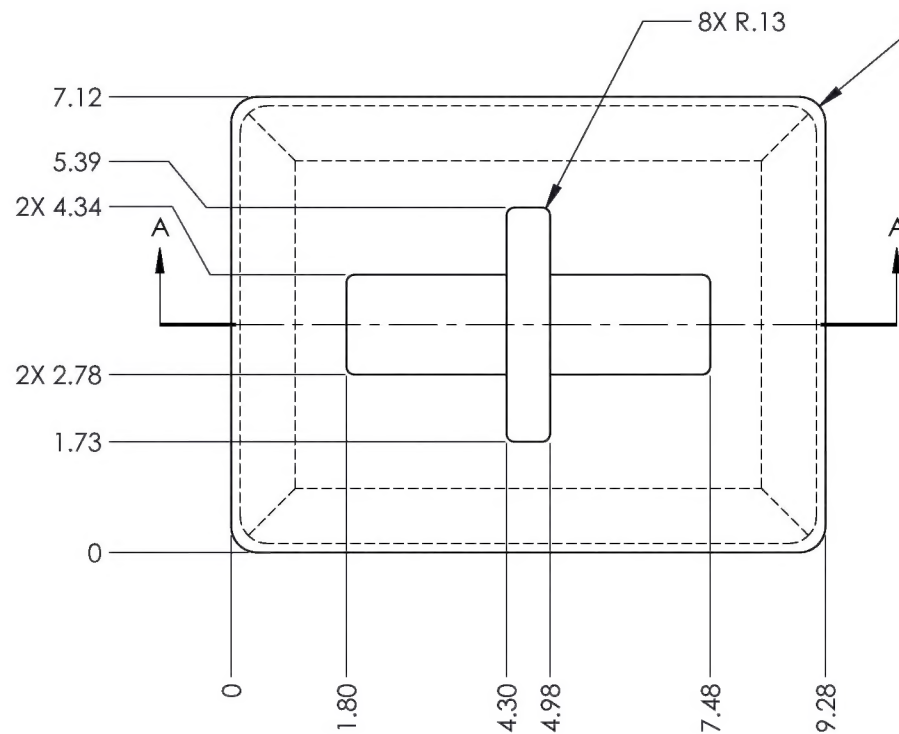
NOTE:  
REFERENCE FIGURE 63-66.

<b>DART</b> AEROSPACE	
TITLE ROTOR BRAKE DISC INSPECTION ARBOR	
DWG NO. RBT18031	REV 1
MAT'L UNTREATED FINISH SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT	
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
USED ON MODEL BELL 412	
SCALE 1:4	DATE 10/7/2016
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			RB412WA-MM-63-66-1-1	1	WORKAID ITEM No. 1			1
		B/O	-1	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	4.97 X 7.12 X 9.28 (CASE SOLUTIONS)	2
		B/O	-3	1	TOP FOAM	ETHAFOAM 220, BLACK	1.20 X 7.21 X 9.25 (CASE SOLUTIONS)	3
		B/O	-5	1	CASE	PLASTIC	PELICAN #APP-1300-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A

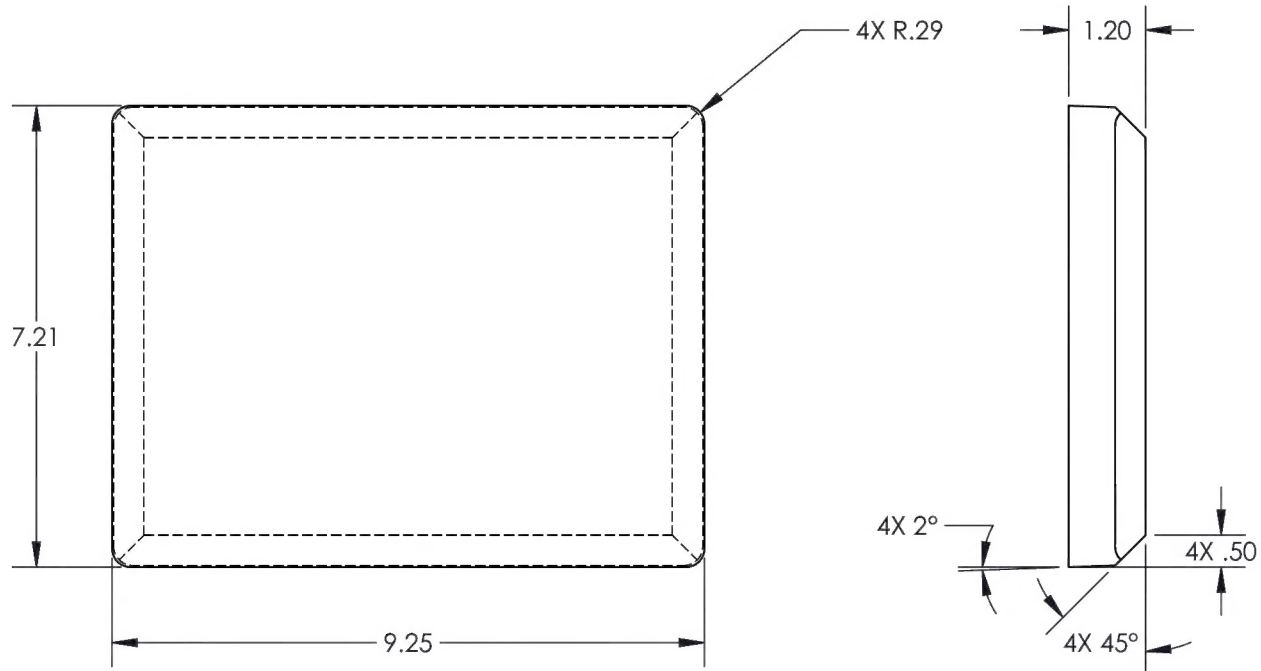
(-1)

BOTTOM FOAM

<b>DART</b> AEROSPACE	
TITLE ROTOR BRAKE DISC INSPECTION ARBOR	
DWG NO. RBT18031-1	REV 1
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 1°	
.X ± .1 SURFACES = 125°	
SPEC	
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	BELL 412
SCALE 1:3	DATE 10/7/2016
SHEET 2 OF 3	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-3)  
TOP FOAM

<b>DART AEROSPACE</b>	
TITLE ROTOR BRAKE DISC INSPECTION ARBOR	
DWG NO. RBT18031-3	REV 1
MAT'L ETHAFOAM 220, BLACK	
TREAT	
FINISH	
SPEC	
DRAWN BY: DUERFELDT	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:3	DATE 10/7/2016
SHEET 3 OF 3	